## Our service for your rental park hose lines













# 5-STAR - SERVICE EVERY DAY!



As a certified specialist company for hose and fittings technology, we take care of your hose lines for the rental park: Whether suction and pressure hoses for use on submersible motor or diesel pumps, chemical, tanker or compressed air hoses, multi-layer film hoses or drinking water lines for treatment plants. We assemble your hose lines up to a nominal diameter of 305 mm / 12" with the required coupling systems. All hose assemblies are subjected to a hose inspection in accordance with BetrSichV and DGRL at regular intervals and are, if necessary, repaired or replaced. Cleaning of hose lines goes without saying.

With our GrüloCOAT system we offer a perfect solution for all corrosion and wear problems. We coat your pump housings, impellers and pipes from inside and outside with polyurea or rubber.

In addition, we stock hose racks for your rental fleet and process your containers.

In case you need more detailed information about a particular product or would like to get a general idea about our extensive assortment, please visit us on www.gruelo.de.

In case you need help to choose the adequate product for your application area our kind and competent sales team provides assistance under:

Fon: +49 (0) 51 02 - 91 99 - 01 Fax: +49 (0) 51 02 - 91 99 - 90

Mail: info@gruelo.de

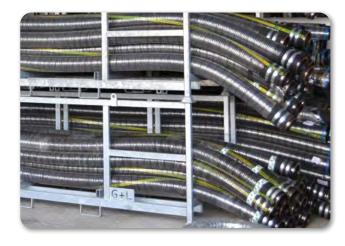
Enjoy our new range of products!

DirkLoske CEO









## REACHABILITY

- We are personally available from Monday to Thursday,
   7:30 a.m. to 4:30 p.m., and Friday 7:30 a.m. to 2:00 p.m.
- You are welcome to make an appointment with your local sales representative.
- Detailed information can be found on www.gruelo.de around the clock.

## SERVICES

- We deliver your goods on your requested date.
- Packaging is done according to your transport specifications.
- We also pack your orders neutrally and send them directly to your customer.
- We take care of customs formalities for your shipments abroad.
- We help you to plan and realise custom-made products and special fabrications.
- Feel free to arrange call or blanket orders with us.
- We assemble and test your hose lines in conformity with PED (Pressure Equipment Directive) and BetrSichV (German Operational Safety Regulations).

#### DELIVERY OPTIONS

- Delivery throughout Germany within 24 hrs./48 hrs.
- Orders with express shipment can be delivered the next day.
- It is possible to pick up goods directly from our warehouse.

#### G+L CUSTOMISED LABELS

- On request we can produce your hose line with a transfer tape in your corporate colour and logo.
- With our in-house laser we mark fittings or hose clamps according to your specifications.

#### **III** YOUR SALES DOCUMENTS

 We gladly create our sales documents with your corporate design.

#### OUR LOCATION

In addition to the office building, our company headquarter in Laatzen consists of two production areas and three warehouses with a total area of approx. 4,000 m². Our storage area is equipped with the latest high-bay ware house technology, to ensure the fastest possible processing of your order.





#### Hose service

#### Consultation and assembly

Assembly is done under strong compliance with regulations applying to the manufacturing of complete hose lines (European Pressure Equipment Directive PED 2014/68/EU).

A safe operation of a hose line is only possible, considering the actual operation conditions. This includes resistance against the conducted media, working pressure, operating temperature, installation situation, bending frequency, duration and frequency of operation, environmental conditions and mechanical load.

All advice and practical support you require for your individual operation purpose will be given by our skilled expert staff. The personnel in hose technology is "Qualified Person pursuant to the Ordinance on Industrial Safety and Health for pressure tanks and piping" and additionally "Certificated Expert Advisers for Hose and Fitting Technology" (Certification through Trade Association).



#### **Our services:**

- Assembly of hose lines/swaging of hose lines up to DN 300 mm, with clamps, bolted clamps and all customary hose coupling systems: e.g. Storz, Perrot, Bauer, Anfor, Flange, Kamlok, GEKA
- Swaging of composite hoses up to DN 250 mm
- · Assembly of hose packs and heatable hose lines
- Detailed advice by phone or personally on-site
- Management of hose lines
- Hose testing in conformity with European Pressure Equipment Directive PED 2014/68/EU as well as German BetrSichV (Occupational Safety Regulations)
- · Labelling or marking of hoses
- Hose repair
- · On-site mobile hose testing service
- · Lasting security through maintenance contracts
- · Hose recycling
- Hose winding and unwinding equipment

# SchlauchdruckprüfungVenchleitsgerühlen sich in MOBILER SERVICE

## We test your hose assemblies!

#### - according to European Pressure Equipment Directive PED 2014/68/EU

Hose lines are subject to special requirements, as they are partly under severe stress by the predominant operational conditions, transported media, operating pressure, temperature and external influences.

To minimise risks at operating hose lines, a constant inspection of the work capability is essential. A recurrent inspection of hose lines is even regulated by law. Grüning & Loske inspects your hose lines pursuant to the Ordinance on Industrial Safety and Health and Pressure Equipment Directive PED PED 2014/68/EU.

Following the inspection each hose line gets an identification number which is permanently attached to the line by a marking strip. We hand out a certification report after inspection. Furthermore we keep records of all accomplished inspections. Through the given identification number we can recall your master and test data any time.

Our mobile testing unit enables us to inspect your hose lines on-site without any circumstances.

Take advantage of this Grüning & Loske service. It saves you time and effort - and thus lowers your costs!

#### **Our services:**

- Hose line testing according to European Pressure Equipment Directive PED 2014/68/EU:
  - → Inspection
  - → External and internal testing (visual examination)
  - → Electrical conductivity test
  - → Pressure test (strength test) up to 2.800 bar
  - → Vacuum test
- · Individual labeling
- Documentation by itemised report according to EN 10204
- Consultancy on CE-identification marks
- Variant inspections conforming to your works standard specification
- Repair on-site through our mobile testing and installation service
- Supervision of your inspection dates and punctual email reminder





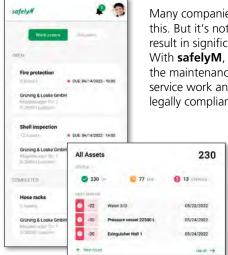




#### Hose management system

Initial and periodic inspections only make sense if they are documented over the entire life of the hose line. In the future, we will manage this data in a database. This will help us to avoid unplanned downtime, unnecessary repairs, missed maintenance and forgotten certifications, and provide you with the analysis you need quickly.





Many companies state that they lack visibility of their assets and are looking for a solution to address this. But it's not just about money. A lot of time is spent on documentation and avoidable errors often result in significant downtime. Another important issue is health and safety.

With **safelyM**, we have the ideal solution for you. From now on, the service provider will coordinate the maintenance appointments for you. **SafelyM** informs you about all maintenance, repair and service work and the associated downtime. All work is also documented in a complete, secure and legally compliant manner.

You can find all the information about your assets on one central platform. **SafelyM** provides a fully and freely configurable dashboard with all information such as countries, locations, plants, areas, machines and much more, which can be fully customised to your needs.

#### The benefits at a glance



#### Security

- Status of all assets
- Secure and compliant (change log)
- DGUV & BetrSichV
- Dramatic increase in security standards



#### Large data volumes

- All logs in one place
- Seamless documentation
- Assigned certification
- Export lists to multiple file formats



#### Plug'n'Play

- No third party software required
- Ready to use in minutes
- Works online and offline
- Customisable dashboard
- Different user groups



#### Up to date

- Scheduled maintenance
- No service and maintenance gaps
- Increased uptime
- Complete overview of assets to be checked
- Plan downtime in advance
- Visibility of each inspection step
- Use the inspection module to carry out your own regular inspections in accordance with DGUV and BetrStichV.



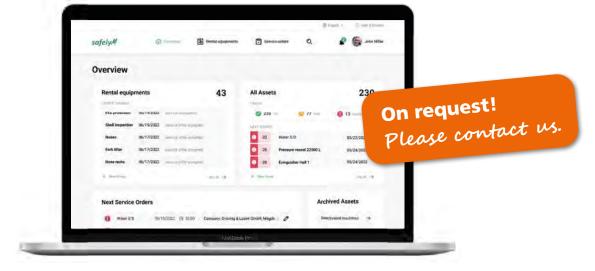
#### Service life

- Longer life cycles
- No unnecessary repairs
- Fewer spare parts



#### **Asset location**

- Locate all assets
- Allocation of all assets
- Operational data at a glance





#### **Assembled hose lines**

Assembly is done under strong compliance with regulations applying to the manufacturing of complete hose lines according to European Pressure Equipment Directive PED 2014/68/EU. Our qualified specialist staff compresses your hose lines up to DN 12"/305 mm with all common coupling systems (Bauer, Perrot, Flange, clamping ring coupling, Victaulic).





GrüloFaekaFlex





Water S/D 10





**GrüloElastic Oil AS** 

















## Individual labelling

#### **HOSE MARKINGS**

On request we produce your hose line with a transfer tape in your corporate colour and logo.

#### LASER ENGRAVING

We mark your assembled hose lines with our in-house laser. Thus, manufacturer name and order number are visible at a glance. Of course customer-specific specifications are possible.



Here your manufacturer name, order number and test date can be applied.

Your company name could also appear here





#### Water S/D 10

#### Rubber suction and delivery hose

Water hose for suction and discharge purposes in industry, agriculture and construction. The tube is suited for water, sewage, liquid manure, drilling mud and low abrasive materials. The cover is abrasion and weather resistant.

Available in lengths of 3 or 5 m and with spiral free cuffs!

#### **Technical characteristics**

Temperature range: -25 °C to +70 °C

Standard length: 40 m | further lengths on request

Colour: Black



Cover: SBR, smooth, with fabric impression Reinforcement: Synthetic textile, steel wire spiral

Lining: SBR, black, smooth

Inner mm	Inner Inch	Wall Mm	WP bar	BP bar	Vacuum bar	BR mm	Weight kg	Article no.
51	2	5,50	10	30	0,9	306	1,738	10056-051
76	3	6,50	10	30	0,9	458	2,845	10056-076
90	3 1/2	6,50	10	30	0,9	542	3,800	10056-090
102	4	6,50	10	30	0,9	610	3,930	10056-102
152	6	8,50	10	30	0,9	915	7,850	10056-152
203	8	11,00	10	30	0,9	1219	13,500	10056-203
254	10	12,50	10	30	0,9	1524	18,240	10056-254
305	12	12,00	10	30	0,9	1829	21,400	10056-305

Up to DN 503 on request.

## Vacupress® Flex

#### Highly flexible suction and pressure hose

Even at temperatures below 0 °C highly flexible all-purpose hose with good weather resistance and abrasion resistance according to DIN 53516 (mm³<160). **Vacupress® Flex** is very suitable as suction and discharge hose.

#### **Technical characteristics**

Temperature range: -25 °C to +60 °C

Standard length: 60 m I from DN 38: 30 m, from DN 127: 20 m

Colour: Black

#### Construction

Cover: PVC, smooth

**Reinforcement:** Embedded steel wire spiral, polyester yarn **Lining:** PVC, black, smooth

Inner mm	Inner Inch	Outer mm	WP O	BP bar	Vacuum bar	BR mm	Weight kg	Article no.
50	2	64	12	36	0,90	150	1,600	10053-050
76	3	92	12	36	0,90	210	2,970	10053-076
80	-	96	10	30	0,90	220	3,020	10053-080
102	4	119	10	30	0,90	300	4,150	10053-102
127	5	145	7	22	0,90	370	5,950	10053-127
152	6	171	5	15	0,90	480	7,050	10053-152





#### **GrüloCord 10**

#### Rubber industry hose 10 bar

Extra heavy duty water hose for tough applications in industry, agriculture and construction sites. Kink resistant, easy handling and robust. Resistant to weather and abrasion.

#### **Technical characteristics**

Temperature range: -35 °C to +80 °C

Standard length: 40 m

Colour: Black

#### Construction

**Cover:** SBR, smooth, with fabric impression **Reinforcement:** Textile cord, high-strength

Lining: SBR, black, smooth

Inner mm	Inner Zoll	Wall omm	WP O	BP bar	BR Mm	Weight kg	Article no.
50	2	8,00	10	35	250	2,310	10261-050-008
60	-	8,00	10	30	300	2,360	10261-060-008
63	2 1/2	8,00	10	28	315	2,030	10261-063-008
75	-	8,00	10	27	375	3,330	10261-075-008
100	-	8,00	10	33	500	4,100	10261-100
125	-	10,00	10	26	625	6,880	10261-125-010
152	6	6,50	10	30	1500	3,700	10261-152-011

#### GrüloVin

#### **PVC** suction hose, transparent

Robust, flexible and abrasion resistant PVC hose, usable as suction hose for water, foodstuff, beverages up to 28 Vol.-% of alcohol, drinking water, for vacuum pumps and groundwater drawdown. Very good chemical resistance.

#### **Technical characteristics**

Temperature range: -5 °C to +60 °C

Standard length: 30 m Colour: Green transparent

#### Construction

Cover: Soft PVC, smooth

Reinforcement: Embedded steel wire spiral

Lining: Soft PVC, smooth



Inner O	Inner Inch	Outer mm	WP O	BP bar	Vacuum bar	BR mm	Weight kg/m kg	Article no.
25,4	1	33,3	5	15	0,90	60	0,510	10248-025
30	-	38,4	4	13	0,90	70	0,600	10248-030
32	1 1/4	39,8	4	13	0,90	75	0,650	10248-032
51	2	60,3	3	9	0,80	125	1,200	10248-050
75	3	89,7	2	6	0,70	195	2,500	10248-075
102	4	115,5	2	6	0,60	300	3,400	10248-102
125	-	144,0	2	6	0,90	350	5,400	10248-125
152	6	169,8	2	6	0,60	460	6,350	10248-152





#### **Synthetic building hose Standard**

#### Synthetic flat hose with Storz couplings

Efficient layflat hose with Storz suction couplings for water support.

Also available with other coupling systems.

#### **Technical characteristics**

Temperature range: -40  $^{\circ}\text{C}$  to +80  $^{\circ}\text{C}$  1 information valid for water

**Standard length:** 20 m | further lengths on request

Colour: White



#### Construction

Material: Polyester yarn, circular woven in twill weave

Lining: EPDM rubber

Inner mm	Inner Inch	Wall O	WP O	BP bar	Weight kg	Article no.
C/52	2	1,70	16	50	8,000	90002-052-020
B/75	3	1,70	16	50	11,500	90002-075-020
A/102	4	2,10	10	30	14,000	90002-102-020
F/152	6	2,10	10	30	27,000	90002-152-020



#### **GrüloFlat M**

#### PVC layflat hose, medium duty

Medium duty layflat hose for conveying liquid media. Flat rollable. For the use in irrigation systems, construction industry, agriculture and mining.

All technical data refer to a temperature of 20 °C.

#### **Technical characteristics**

Temperature range: -10 °C to +60 °C I information valid for water Standard length: 100 m I further lengths on request

Colour: Blue



#### Construction

Cover: PVC

Reinforcement: Polyester yarn

Lining: PVC, blue

Inner mm	Inner Inch	WP O	BP bar	Weight kg/m kg	Article no.
51	2	6	18	0,300	10005-050
76	3	6	18	0,550	10005-076
102	4	6	18	0,900	10005-102
153	6	6	18	1,800	10005-150
203	8	6	18	2,800	10005-203



#### GrüloDur

#### Multipurpose layflat hose

Flat hose for the delivery of liquid media - as well as hot water and compressed air. Abrasion resistant, robust and long-lasting. Resistance to oil, petrol and chemicals. Lightweight and very flexible compared to mandrel built hoses.

All technical data refer to a temperature of 20 °C.

#### **Technical characteristics**

Temperature range: -15 °C to +100 °C

Standard length: 100 m I further lengths on request

Colour: Black



Cover: NBR/PVC compound, ribbed Reinforcement: Polyester, circular woven Lining: NBR/PVC compound, black, smooth

Inner mm	Inner O	Wall omm	WP O	BP bar	Weight kg/m kg	Article no.
52	2	2,00	20	60	0,460	10009-052
75	3	2,50	17	50	0,790	10009-075
90	3 1/2	2,35	17	45	0,930	10009-090
102	4	2,50	15	52	1,030	10009-102
125	5	2,70	15	45	1,400	10009-125
152	6	2,60	14	42	1,650	10009-152

## We assemble your flat hoses with all common coupling systems!







**KTW** 

cat. B!

#### **PU Trinkwasser**

#### Flat hose with suction coupling

Flat rollable potable water hose with KTW and DVGW approval. The round woven polyester lining is fully embedded in polyurethane. This offers maximum protection against mechanical damage and ensures that there are no opportunities for microbial and bacterial growth. Furthermore,

PU Trinkwasser is easy to clean and disinfect and is highly resistant to all common disinfectants. Areas of application include municipal waterworks, water associations, exhibitions, fairs and campsites as well as for drinking water supply. Also suitable as a transfer hose for ships, elivery includes suction coupling and wire binding



Temperature range: -20 °C to +75 °C | information valid for water Standard length: 20 m I further lengths on request

Colour: Blue

Material: 100% polyester yarn, circular woven, totally embedded in the PU compound

Inner mm	Inner Zoll	Wall O	WP O	BP bar	Weight kg	Article no.
25	1	1,60	16	50	0,160	10715-025-020
38	1 1/2	1,80	16	50	0,280	10715-038-020
52	2	2,00	16	50	0,500	10715-052-020
76	3	2,50	16	50	0,750	10715-075-020
102	4	2,80	14	42	1,150	10715-102-020
152	6	2,80	10	30	1,650	10715-152-020



#### **Aquapal®**

#### Rubber potable water hose

**Aquapal®** is ideal for use in all areas of the food and beverage industry. The lining is absolutely odourless and tasteless. The NBR cover can be driven over (except for the version with integrated steel wire spiral), is abrasion-resistant, UV and ozone resistant and resistant to grease, oil and common cleaning agents and disinfectants. **Aquapal®** is compliant with KTW, DVGW and FDA.



#### **Technical characteristics**

Approval: KTW A, DVGW-W270, FDA

Temperature range: -30 °C to +90 °C  $\,$  I  $\,$  dampable up to +130 °C  $\,$ 

Standard Length: 40 m

Colour: Blue, yellow wavy line, axially running

#### Construction

Cover: NBR, fabric impression Reinforcement: Synthetic yarns

Lining: Fluoroplastic, transparent, smooth, plasticizer-free

Inner mm	Inner Zoll	Wall omm	WP bar	BP bar	BR mm	Weight kg	Article no.
13	1/2	3,60	20	60	75	0,250	10016-013
19	3/4	4,20	20	60	110	0,420	10016-019
25	1	6,00	20	60	145	0,570	10016-025

#### **GrüloLine Aqua**

## PVC potable water hose according to KTW Kat. A and DVGW-W270

**GrüloLine Aqua** corresponds in full circumference to the requirements of the potable water order. Applicable in water utility companies, beverage counters, fair arrangements, folk festivals and other open-air events. Resistant to pressure, abrasion and UV. Neutral to taste and odour.

#### **Technical characteristics**

Approval: KTW A, DVGW-W270 Temperature range: -15 °C to +50 °C

Standard Length: 50 m

Colour: Blue



Inner mm	Inner Inch	Wall Mm	WP O	BP bar	BR mm	Weight kg	Article no.
13	1/2	3,50	20	60	140	0,161	10014-013
19	3/4	4,00	20	60	215	0,254	10014-019
25	1	4,75	20	60	295	0,394	10014-025



#### Rental park hoses CHEMICALS



#### **GrüloChem SP EPDM**

#### **EPDM Chemical hose**

**GrüloChem SP EPDM**, for the conveyance of a wide range of chemicals, acids and solvents, is highly flexible, resistant to ageing and ozone. Cover and core are electrically conductive (R $\leq$ 106  $\Omega$ /m). Suitable for ATEX Zones 0 and 1.

#### **Technical characteristics**

Approval: EN 12115:2011  $\Omega$ /T Temperature range: -20 °C to +100 °C

Standard Length: 40 m



Construction

Cover: EPDM, black, fabric impressions

Reinforcement: Textile cord with two steel spirals

Lining: EPDM, black

Inner mm	Inner Inch	Wall O	WP O	Vacuum bar	BP bar	BR mm	Weight kg/m kg	Article no.
50	2	8,00	16	0,90	64	250	1,650	10164-051
75	3	7,50	16	0,90	64	375	2,750	10164-076
100	4	8,00	16	0,90	64	500	3,850	10164-102
152	6	10,00	16	0,90	64	680	8,940	10164-152

#### **GrüloChem SP UPE**

#### **UPE Chemical hose**

**GrüloChem SP UPE** is a highly flexible chemical protection hose with a conductive UPE liner. Suitable for the transport of acids, alkalis, salts, organic compounds incl. aromatic substances, chlorinated hydrocarbons and oxidising acids. Cover and lining are electrically conductive (R $\leq$ 106  $\Omega$ /m).

#### **Technical characteristics**

Approval: EN 12115:2011

Temperature range: -20 °C to +65 °C | depending on medium

Standard Length: 40 m, 60 m



#### Construction

Cover: EPDM, fabric impressions, electrically conductive Reinforcement: Galvanized high tensile steel spiral Seele: UPE, schwarz, glatt, elektrisch leitfähig

Inner mm	Inner Inch	Wall omm	WP bar	Vacuum bar	BP bar	BR mm	Weight kg	Article no.
50	2	7,00	16	0,90	64	350	2,150	10163-050
75	-	7,50	16	0,90	64	525	3,350	10163-075
100	-	8,00	16	0,90	64	700	4,450	10163-100

#### Hi-Per®

#### **Premium FEP Chemical Hose**

Highly flexible **Hi-Per®** has an extra strong FEP-liner, which is particularly suitable for use with crimped couplings. It can be used for the transport of almost all chemicals as well as acids, solvents, hydrocarbons, paints, lacquers, alcohols, food products (FDA compliant). Suitable for steam cleaning up to +150 °C in open systems.

#### **Technical characteristics**

Temperature range: -40 °C to +149 °C Standard Length: 15,2 m, 30,5 m

Colour: Blue



Reinforcement: FEP, white

Cover: EPDM



Inner mm	Inner Inch	Wall Mm	WP bar	BP bar	Vacuum bar	BR mm	Weight kg/m kg	Article no.
19,1	3/4	4,55	14	56	0,90	152	0,830	12163-019
25,4	1	6,60	14	56	0,90	200	1,060	12163-025
31,8	1 1/4	6,05	14	56	0,90	256	1,250	12163-032
38,1	1 1/2	8,00	14	56	0,90	304	1,850	12163-038
50,8	2	8,75	14	56	0,90	400	2,540	12163-051



#### **GrüloElastic Oil AS**

#### Tank truck hose

Highly flexible, antistatic and cold resistant tank truck hose, with shock and pressure resistant PVC-spiral. **GrüloElastic Oil AS** is especially suitable as suction and discharge hose for tank trucks.

All technical data refer to a temperature of 20 °C.



Approval: ISO 1307

Temperature range: -25 °C to +60 °C Standard Length: 50 m I from DN 80: 30 m  $\,$ 



Also available with internal or external copper wire

#### Construction

**Cover**: PVC/NBR, corrugated, outer copper wire **Reinforcement**: Shock and pressure resistant PVC spiral

Lining: PVC/NBR, smooth

Inner mm	Inner Inch	WP Dar	BP bar	Vacuum bar	BR mm	Weight kg	Article no.
51	2	6	20	0,90	200	1,150	10571-051
76	3	5	17	0,90	250	1,910	10571-076
80	-	5	15	0,90	280	2,100	10571-080
102	4	4	13	0,90	350	3,250	10571-102

#### Ölflex

#### Antistatic tank truck hose

Tank truck hose suitable for hydrocarbons with max. 50% aromatic contents. Lining and cover are electrically conductive (R $\leq$ 106  $\Omega$ /m).

#### **Technical characteristics**

Temperature range: -20 °C to +80 °C

Standard length: 40 m | further lengths on request



#### Construction

Cover: SBR, corrugated, electrically conductive

Reinforcement: Highly tear resistant textile fibres, steel wire helix,

copper litz wire

Lining: NBR, black, electrically conductive

Inner mm	Inner Inch	Wall omm	WP Dar	Vacuum bar	BR mm	Weight kg/m kg	Article no.
32	1 1/4	4,00	9	0,90	60	0,650	10419-032
38	1 1/2	4,00	9	0,90	80	0,850	10419-038
52	2	5,00	9	0,90	100	1,375	10419-052
76	3	7,50	9	0,90	150	1,900	10419-076
102	4	6,00	9	0,90	200	2,300	10419-102





#### **GrüloTank SP EN 12115**

#### Tank truck hose with helix

Tank truck hose with spiral according EN 12115. Suitable for hydrocarbons up to max. 55% aromatic contents. Oil, weather and ozone resistant cover. Electrically conductive (R $\leq$ 10<sup>6</sup>  $\Omega$ /m).

#### **Technical characteristics**

Temperature range: -30 °C to +80 °C

Standard Length: 40 m



Cover: CR

Reinforcement: Synthetic fibres with steel wire helix and two copper

Lining: NBR, black, smooth

Inner mm	Inner Inch	Wall O	WP O	Vacuum bar	BR mm	Weight kg/m kg	Article no.
51	2	8,00	16	0,90	310	1,690	10191-051
76	3	8,00	16	0,90	460	2,830	10191-076
102	4	8,00	16	0,90	620	3,950	10191-102

#### **GrüloTank TMSL**

#### Tank truck hose with helix

Light weight tank truck hose according to EN 12115 for heavy applications. The cover of **GrüloTank L** is resistant to weather, oil and abrasion. For filling and discharging petrol tank trucks and rail tank wagons. Lining and cover are electrically conductive (R≤10<sup>6</sup> Ω/m).

#### **Technical characteristics**

Temperature range: -30 °C to +90 °C

Standard Length: 40 m I further lengths on request



Cover: CR, corrugated, fabric impressions

Reinforcement: Textile wrapped, copper wire, zinc plated double steel

Lining: NBR, black, smooth

Inner mm	Inner Inch	Wall O	WP O	Vacuum bar	BR mm	Weight kg	Article no.
32	1 1/4	6,00	10	0,90	55	0,800	10108-032
38	1 1/2	6,50	10	0,90	70	1,200	10108-038
50	2	7,50	10	0,90	80	1,850	10108-050
75	3	7,50	10	0,90	100	3,000	10108-075
100	-	8,00	10	0,90	150	3,500	10108-100





#### **GrüloPress DIN 20018**

#### Rubber compressed air hose

High-quality compressed air hose, flexibility and kink resistance. The cover is resistant against weather- and ageing, the tube against oily compressed air.

#### **Technical characteristics**

Approval: DIN 20018

Temperature range: -25 °C to +70 °C

Standard length: 40 m

Colour: Black



Cover: SBR

Reinforcement: Synthetische Textileinlage

Lining: SBR, black

Inner mm	Inner Inch	Wall omm	WP Dar	BP bar	BR mm	Weight kg	Article no.
6	1/4	3,00	20	60	60	0,163	10083-006
10	3/8	4,00	20	60	100	0,280	10083-010
13	1/2	5,00	20	60	130	0,375	10083-013
19	3/4	6,00	20	60	190	0,690	10083-019
25	1	7,00	20	60	250	0,760	10083-025

#### GrüloAir 20 yellow

#### Rubber compressed air hose

High pressure compressed air hose in coiled execution with abrasionand weather resistance cover. For heavy purposes, especially for tunnel construction and mining.

#### **Technical characteristics**

Temperature range: -30 °C to +80 °C

Standard length: 40 m

Farbe: Yellow



#### Construction

Lining: SBR, black

Inner mm	Inner Inch	Wall omm	WP Dar	BP bar	BR mm	Weight kg/m kg	Article no.
13	1/2	5,00	20	60	100	0,480	10084-013
19	3/4	6,00	20	60	150	0,550	10084-019
25	1	6,00	20	60	200	0,700	10084-025
32	1 1/4	6,00	20	60	260	1,050	10084-032
38	1 1/2	7,00	20	60	300	1,400	10084-038
42	-	8,00	20	60	340	1,810	10084-042
51	2	8,00	20	60	410	1,740	10084-051

#### **GrüloFlat Air**

#### Rubber covered multipurpose hose

Rubber covered multipurpse flathose, Lightweight, flexible and flat rollable. Special additives in the compound guarantee superior UV and ageing resistance. Inside very smooth for minimum friction loss, outside ribbed for good abrasion resistance and protection against contact heat.

#### **Technical characteristics**

Temperature range: -20 °C to +80 °C | information valid for water

Standard length: 100 m

Colour: Yellow



#### Construction

Cover: NBR/PVC compound, ripped Reinforcement: Polyester/polyamide fabric Lining: NBR/PVC compound, very smooth

Inner mm	Inner O	Wall O	WP O	BP bar	Weight Kg	Article no.
20	3/4	2,30	30	90	0,190	10080-020
26	1	2,50	30	90	0,230	10080-026
38	1 1/2	3,30	30	90	0,400	10080-038
53	2	3,30	30	90	0,600	10080-052





## Multilayer foil hoses

#### **COMPOSITE HOSES**

**Grüning & Loske** offers you a comprehensive range of multi-layer foil hoses or composite hoses for flexible transport of oil and chemical products in accordance with EN 13765:2010. Apart from an assortment of standards individual solutions on demand are available. Production and assembly are made according to ISO 9001 and PED. Convince yourself once more of our know-how and 5-star service.



#### CompoOIL 10 GGE

#### Oil resistant composite hose

**CompoOil 10 GGE** is suitable for use and delivery and/or suction of fuels, oils and lubricants in tank trucks, wagons or deposits.

Also available with 14 bar working pressure.

Inner O

4

#### **Technical characteristics**

Approval: EN 13765:2010

Temperature range: -30 °C to +100 °C

Standard length: max. 30 m

Safety factor: 5:1

Inner mm

51

76

102



320



5,440

10324-102

## We assemble your multi-layer foil hoses with all common coupling systems!

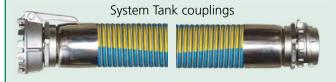
BP bar

50

WP bar

10

10







#### Chemical-resistant multi-layer foil hoses

These chemical-resistant composite hoses are suitable for loading and unloading tank trucks in industry plants and marine applications. Suitable for chemical products such as acids, fatty acids, alkalis and solvents, even in corrosive environments.

Also available in other versions and with a working pressure of 14 bar.

#### **CompoCHEM 10 EGE**

#### **Technical characteristics**

Approval: EN 13765:2010

Temperature range: -30 °C to +100 °C

Standard length: max. 30 m

Safety factor: 5:1



Inner mm	Inner O	WP O	BP bar	BR mm	Weight kg/m kg	Article no.
51	2	10	50	190	2,060	10326-051
76	3	10	50	290	3,500	10326-076
102	4	10	50	320	5,440	10326-102

#### **CompoCHEM 10 SSE**

#### **Technical characteristics**

Approval: EN 13765:2010

Temperature range: -30 °C to +100 °C

Standard length: max. 30 m

Safety factor: 5:1



Inner O	Inner Inch	WP O	BP bar	BR mm	Weight kg/m kg	Article no.
51	2	10	50	190	2,160	10325-051
76	3	10	50	290	3,670	10325-076
102	4	10	50	320	5,710	10325-102

#### **CompoCHEM 10 ESE**

#### **Technical characteristics**

Approval: EN 13765:2010

Temperature range: -30 °C to +100 °C

Standard length: max. 30 m

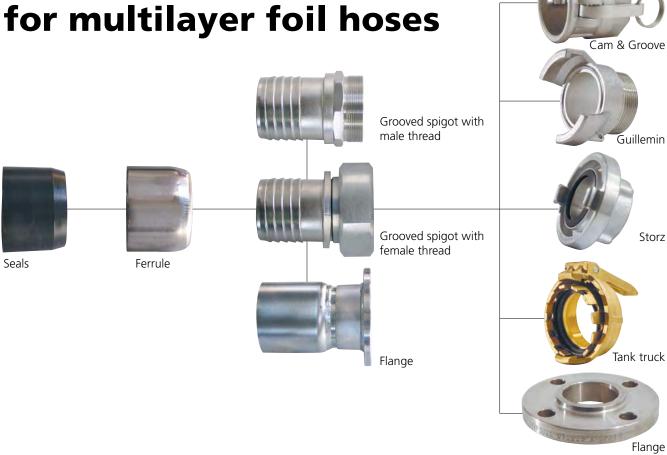
Safety factor: 5:1



Inner mm	Inner Inch	WP O	BP bar	BR mm	Weight kg/m kg	Article no.
51	2	10	50	190	2,010	10327-051
76	3	10	50	290	3,400	10327-076
102	4	10	50	320	5,420	10327-102



## **COUPLINGS**



Coupling	Ø Inch	Material	Standard	Picture
Presshülse	1 - 10	Galvanised steel, stainless steel, aluminium	-	
Seal	1 - 10	NBR, Viton (conductive)	-	0
Grooved spigot with male thread	1 - 6	Galvanised steel, stainless steel, aluminium	BSP, NPT	
Grooved spigot with female thread	1 - 4	Stainless steel	BSP	
For fixed flange	1 - 10	Galvanised steel, stainless steel	DIN, ANSI, TTMA	
For swivel flange	1 - 10	Galvanised steel, stainless steel	-	
Cam & groove C Male part-/Female part	3 - 4	Aluminium	-	10-10
Guillemin	1 1/2 - 4	Stainless steel, aluminium, brass	-	
Milk pipe fitting with / without union	2 - 3	Stainless steel	DIN	(n) 1200



#### **Quick coupling pipes System Perrot**

#### with male part/female part

Material: Steel, galvanised Working pressure: 10 bar

Standard length: 1 m - 6 m I further lengths on request Diameter: 50 mm, 70 mm, 89 mm, 108 mm, 133 mm,

159 mm, 216 mm



#### **Quick coupling pipes System Bauer**

#### with cup/ball

Material: Steel, galvanised Working pressure: 20 bar Wall thickness: 0,70 mm, 1,50 mm

Standard length: 1 m, 2 m, 3 m, 6 m I further lengths on request Diameter: 50 mm, 76 mm, 89 mm, 108 mm, 133 mm, 159 mm



#### **Quick coupling pipes System Anfor**

#### with male part/female part

Material: Steel, galvanised

Standard length: 1 m, 2 m, 4 m | further lengths on request

Diameter: 200 mm, 250 mm, 300 mm



### **Quick coupling pipes System Flange**

Material: Steel, galvanised

Standard length: 2 m, 3 m, 5 m, 10 m, 20 m, 30 m, 60 m

DN 300, 400, 500: 18 m, 36 m further lengths on request

Diameter: 100 mm, 150 mm, 200 mm, 250 mm, 300 mm, 400 mm, 500 mm, 600 mm, 800 mm, 1000 mm







**HDPE-Pipe System Perrot** 

#### with male part/female part

Standard length: 5 m, 6 m | further lengths on request

Diameter: 108 mm, 159 mm



#### **HDPE-Pipe System Bauer**

#### with cup/ball

Standard length: 5 m, 6 m I further lengths on request

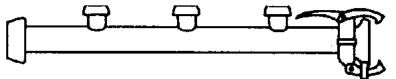
Diameter: 108 mm, 159 mm



#### Collecting pipes with outlet

#### one outlet per metre

Standard length: 2 m, 3 m, 4 m, 5 m Diameter: 108 mm, 159 mm

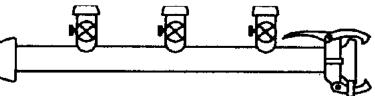


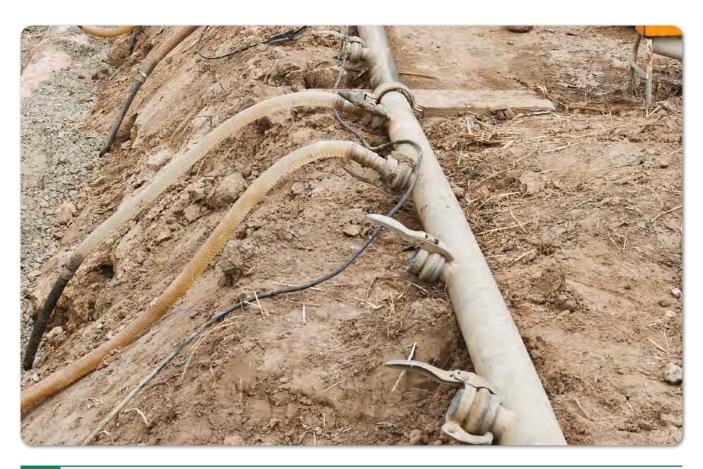
## Collecting pipes with shut-off valve

one shut-off valve (1 1/2") per metre

Standard length: 2 m, 3 m, 4 m, 5 m

Diameter: 108 mm









## TRANSPORT RACKS AND LOAD SECURING

#### The safe and space-saving solution for your hoses and pipes

Correct storage prevents the premature ageing of hose assemblies and maintain their quality.

Hoses and hose assemblies must always be stored horizontal and free of tension and kinks. When stored in rings, the bending radius must not be less than the smallest specified by the manufacturer (DIN 7716 / T002 (BGI 572) / BGR 23).

The hoses should be stored in a cool, dry and dust-free place and protected from direct sunlight or UV radiation.

To ensure this, we design hose racks that can be adapted to your needs. The height and width of the racks can be changed individually. On request, we paint these in your company colour.

Of course, we also develop suitable frames for your accessories.

## Stackable transport racks for hoses and pipes

for DN 150 - DN 500

Base welded with perforated plate.

#### **Technical characteristics**

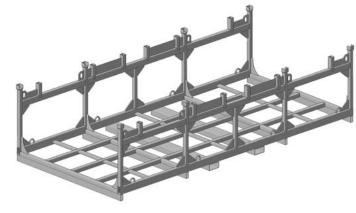
Norm: Welded according to DIN ISO 3834

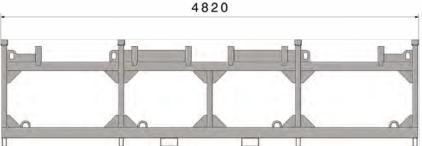
Material: Steel ST37, galvanised

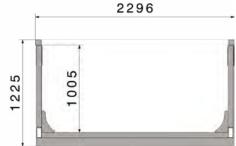
Weight: 760 kg Payload: 4500 kg

Type plate: Payload, Year of construction

Article no.: 84000-41-0032











#### Stackable mesh box for accessories

Base welded with perforated plate.

#### **Technical characteristics**

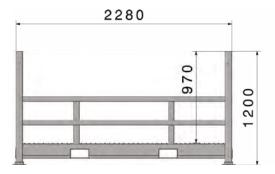
Norm: Welded according to DIN ISO 3834 Material: Steel ST37, galvanised

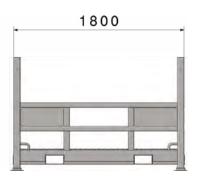
Weight: 502 kg Payload: 4500 kg

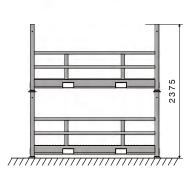
Type plate: Payload, Year of construction

Article no.: 84000-41-0033



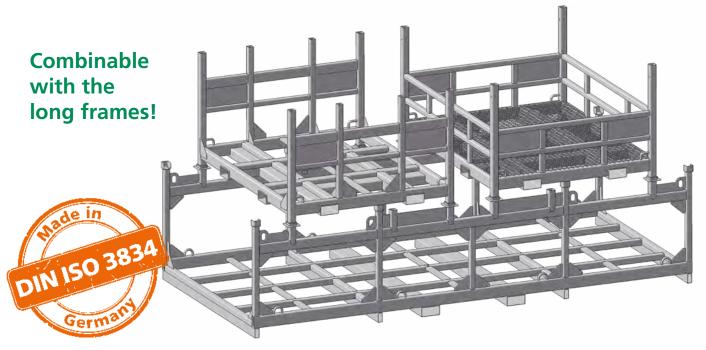














#### Stackable transport frame narrow The favourable version!

#### **Technical characteristics**

Norm: Welded according to DIN ISO 3834 Material: Steel ST37, galvanised

#### 2800 mm wide

Article no.: 84000-41-0053

Weight: 325 kg Payload: 1500 kg

Type plate: Payload, Year of construction

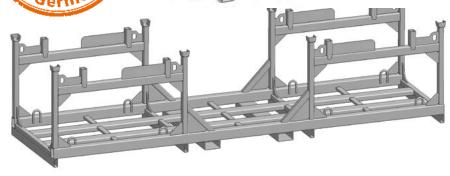


#### 5000 mm wide

Article no.: 84000-41-0054

Weight: 635 kg Payload: 2200 kg

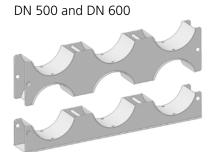
Type plate: Payload, Year of construction



## **Pipe supports**

Material: S235 JR

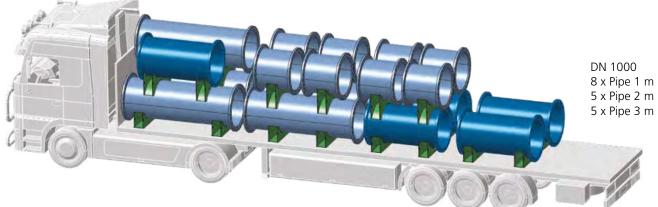
**Construction:** Step-welded, hot-dip galvanised, rubberised with anti-slip mat





DN mm	Description	Weight/piece kg	Article no.
500	Pipe support DN 500	120	84000-GL-41-0055-DN500
	Pipe support / Centre console DN 500	158	84000-GL-41-0056-DN500
600	Pipe support DN 600	138	84000-GL-41-0057-DN600
	Pipe support / Centre console DN 600	163	84000-GL-41-0058-DN600
800	Pipe support DN 800	142	84000-GL-41-0044-DN800
	Pipe support / Centre console DN 800	189	84000-GL-41-0045-DN800
1000	Pipe support DN 1000	156	84000-GL-41-0046-DN1000
	Pipe support / Centre console DN 1000	189	84000-GL-41-0047-DN1000

Also available from DN 250.





#### STEEL WIRE SAFETY ROPES

#### in various designs and sizes

Steel wire safety ropes are used as arrester ropes to prevent couplings from being ejected from the hose under pressure, which can cause serious or fatal injuries. They also prevent hose whipping - a violent whipping of the hose line caused by the rapid release of air. The use of safety ropes is particularly important when hose assem-blies are under high pressure and/or carry aggressive or other hazardous media. Several factors must be taken into consideration when selecting them, including the maximum tensile strength of the rope, the correct length and diameter of the rope, and the environment in which it will be used. De-pending on the application, special coatings or corrosion protection may be required to ensure the durability of the rope. Contact us and we will be happy to advise.



## Work safely with the restraining strap

Ideal for intercepting material conveying hoses, with spring, loop on one side, karabiner on the other side.

Total breaking load 1,800 kg

Hose inner Ø mm	Article no.	
0 - 50	14002-000-050	
50 - 120	14002-000-120	
120 - 260	14002-000-260	







## **Handles for hoses**

and pipes from 2" bis 6"

**The HoseLifter** enables to work with hoses and pipes safer and more efficient. The simple mechanism allows the hose to be clamped in one fluid movement and without effort. The HoseLifter is made of highly durable and wear-resistant nylon and has good thermal insulating properties.



#### **Advantages:**

- Increases safety and efficiency
- Reduces contact with hazardous substances
- Easy to maintain and use
- Solid, safe handle
- Clips easily to hoses and pipes without damage
- Can be used in all climates and locations
- Works in mud, cold, rain or wet snow





## Brasion and corrosi

#### The problem! - Abrasion

In numerous industries, such as the raw and building materials industry, transportation and waste water disposal, various influences lead to wear and corrosion. Heavy abrasion, hard shocks or aggressive liquids and chemicals cause huge damages and thus high repair costs, considerable downtimes and enormous economic damage.





#### The Solution! - GrüloCOAT Systeme

GrüloCoat Systeme is a newly developed technology for coating, sealing, grouting and repair of almost all surfaces.

Use our lead in knowledge and experience to protect your surfaces long-term against numerous negative influences as mechanical abrasion, chemical destruction and corrosion.

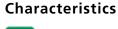
Successful coatings result from an interaction of many factors. Experienced staff out of our application technology as well as research and development ensure constant alignment of critical parameters. So the best solution for your wear problem can be achieved.

As a specialist company in high-quality wear protection for various loads we offer you high resistant and high-quality coating systems in rubber, ceramics and liquid plastic.

#### **Application areas:**

- Inner pipes
- Bends and suction pipes
- Cyclones

- Impellers
- · Pump casing from inside and outside



Food safe



Fire retardant



Abrasion resistant



**UV** resistant



Flexible



Slip resistant



Temperature resistant



Waterproof and root resistant





Crack bridging



Sea water resistant



Cut resistant



Impact resistant



Antistatic



Noise absorbing



Microbe stable



Wear resistant







Corrosion free



Chemical resistant



Approvals for Different areas



Seamless and joint-free **Applicable** 



Stretchable 400 %



Fast reaction times



Applicable in different thicknesses



Available in all **RAL** colours







#### Silos and containers - We save your old silo!

Whether silos or containers made of concrete, steel or plastic - whether for cement, granulates, food or animal feed, water or oil - our **GrüloCOAT coating** has the right solution for every application. Containers, like pipes, are the most important storage and transport systems in industry. They must be manufactured in such a way that the substances stored in them do not chemically or mechanically attack these systems. Corrosion can have fatal consequences for the end product and the environment. Containers must therefore be protected against damage in such a way that no chemical substances are released into the environment. Our **GrüloCOAT coating** is seamless and extremely resistant to chemical and physical attack. It is waterproof, food safe, protects against abrasion and corrosion and is temperature and ageing resistant.



#### Internal pipe coatings for long service life

The internal coating of pipes is often required to protect the pipe material from harmful influences such as corrosion. In particular, pipes carrying aggressive media must either be made of a corrosion-resistant material or have a corrosion-protective internal coating. Our pipe coating plant can coat pipes with internal diameters from 150 mm to 800 mm and lengths up to 12 metres. Pipe bends, e.g. 90°, and other dimensions are also no problem for us.



#### **Containers and Transport boxes**

We professionally refurbish your site containers, freight containers, sanitary containers, roll-off containers, skips, roll-off skips, tippers and other transport containers, both inside and out.

Our experienced repair and refurbishment teams use the latest technology and quality materials. Depending on the application, containers are painted, polyurea coated or rubber lined.

Containers are first sanded down and any repairs are carried out. They are then primed, painted and, if required, your company details and logo are applied.







#### Pump impellers and casings

Machine parts, such as those in mass finishing systems and deburrers, which are subjected to high stresses in production processes, can be kept in service longer with **GrüloCOAT coating**. Here too, you can save on plant downtime and economic losses.



#### Flue gas desulphurisation systems

Flue gas desulphurisation (FGD) systems have been installed in power plants around the world since the early 1980s to meet increasingly stringent environmental regulations. The technology predominantly used is based on wet scrubbing, which creates a variety of corrosive conditions in the absorbers, tanks and flue gas ducts. **GrüloCoat systems** protect your plant against aggressive, acidic and alkaline media.

The question is not where to use GrüloCOAT systems, but where not to! GrüloCOAT coatings are so versatile - there are hardly any limits. Just ask our team for the suitable system.

What Polyurea can do? See for yourself:





Grünin G+Loske

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info@gruelo.de







Coupling systems, valves, fittings



#### **FASTENING TECHNOLOGY**

Hose clamps



#### **SEALING TECHNOLOGY**

Customised solutions for the industry



#### PRODUCT DEVELOPMENT

Prototyping, 3D scanning, 3D printing



#### METAL CONSTRUCTION AND DESIGN

Transport racks, component construction



#### CORROSION AND WEAR PROTECTION

(GI)

Sandblasting, painting, rubber coatings PUA spray coatings



#### **ODOUR NEUTRALISATION**

SmellMasterTruck, SmellPad

